

Safety Data Sheet

MELFLUX 2651 F

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Version: 4.0

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(30402066/SDS_GEN_US/EN)

1. Identification

Product identifier used on the label

MELFLUX 2651 F

Recommended use of the chemical and restriction on use

Recommended use*: for industrial and professional users

* The "Recommended use" identified for this product is provided solely to comply with a US Federal requirement and is not part of the seller's published specification. The terms of this Safety Data Sheet (SDS) do not create or infer any warranty, express or implied, including by incorporation into or reference in the seller's sales agreement.

Details of the supplier of the safety data sheet

Company:

BASF CORPORATION
100 Park Avenue
Florham Park, NJ 07932, USA

Telephone: +1 973 245-6000

Emergency telephone number

CHEMTREC: 1-800-424-9300
BASF HOTLINE: 1-800-832-HELP (4357)

Other means of identification

Chemical family: Polymer based on: polycarboxylate ether

2. Hazards Identification

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Classification of the product

Combustible Dust Combustible Dust (1) Combustible Dust

Label elements

Signal Word:
Warning

Hazard Statement:

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May form combustible dust concentration in air.

Hazards not otherwise classified

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

According to Regulation 1994 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

Emergency overview

CAUTION:

AVOID CREATING DUST.

CAN FORM EXPLOSIVE DUST-AIR MIXTURES.

Product may present a nuisance dust hazard.

Contact with powders or dusts may irritate the eyes, skin and respiratory tract.

Keep container tightly closed.

Avoid inhalation of dusts.

Avoid ingestion.

Avoid contact with the skin, eyes and clothing.

Wash thoroughly after handling.

3. Composition / Information on Ingredients

According to Regulation 2012 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

<u>CAS Number</u>	<u>Content (W/W)</u>	<u>Chemical name</u>
7631-86-9	>= 7.0 - < 10.0 %	Silicon dioxide

According to Regulation 1994 OSHA Hazard Communication Standard; 29 CFR Part 1910.1200

<u>CAS Number</u>	<u>Content (W/W)</u>	<u>Chemical name</u>
7631-86-9	7.0 - 15.0 %	Silicon dioxide

4. First-Aid Measures

Description of first aid measures

General advice:

First aid personnel should pay attention to their own safety. Immediately remove contaminated clothing.

If inhaled:

After inhalation of dust. Keep patient calm, remove to fresh air, seek medical attention.

If on skin:

After contact with skin, wash immediately with plenty of water and soap. Under no circumstances should organic solvent be used. If irritation develops, seek medical attention.

If in eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

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If swallowed:

Rinse mouth immediately and then drink plenty of water, seek medical attention. Do not induce vomiting unless told to by a poison control center or doctor.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

Indication of any immediate medical attention and special treatment needed

Note to physician

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media:
foam, water spray, dry powder, carbon dioxide

Unsuitable extinguishing media for safety reasons:
water jet

Special hazards arising from the substance or mixture

Hazards during fire-fighting:
carbon dioxide, carbon monoxide, harmful vapours, nitrogen oxides, fumes/smoke, carbon black

Advice for fire-fighters

Protective equipment for fire-fighting:
Wear a self-contained breathing apparatus.

Further information:

Dusty conditions may ignite explosively in the presence of an ignition source causing flash fire.

6. Accidental release measures

Further accidental release measures:

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

Personal precautions, protective equipment and emergency procedures

Do not breathe dust. Wear eye/face protection. Use personal protective clothing. Handle in accordance with good building materials hygiene and safety practice.

Environmental precautions

Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater.

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Methods and material for containment and cleaning up

For small amounts: Pick up with suitable appliance and dispose of. Dispose of contaminated material as prescribed.

For large amounts: Pick up with suitable appliance and dispose of. Dispose of absorbed material in accordance with regulations.

Nonsparking tools should be used. Avoid raising dust.

7. Handling and Storage

Precautions for safe handling

Avoid dust formation. Wear suitable protective clothing and eye/face protection. Avoid inhalation of dusts/mists/vapours. Breathing must be protected when large quantities are decanted without local exhaust ventilation.

Protection against fire and explosion:

Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres. Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids (2013 Edition) for safe handling.

Conditions for safe storage, including any incompatibilities

No applicable information available.

Suitable materials for containers: High density polyethylene (HDPE)

Further information on storage conditions: Keep only in the original container in a cool, dry, well-ventilated place away from ignition sources, heat or flame. Protect from direct sunlight. The substance/product may cake at higher temperatures/pressure.

Storage class according to TRGS 510 (originally VCI, Germany): (11) Combustible solids.

Protect from temperatures above: 40 °C

The packed product must be protected against exceeding the indicated temperature.

8. Exposure Controls/Personal Protection

Components with occupational exposure limits

Silicon dioxide	OSHA PEL	TWA value 6 mg/m ³ ; TWA value 0.8 mg/m ³ ; The exposure limit is calculated from the equation, 80/(%SiO ₂), using a value of 100% SiO ₂ . Lower percentages of SiO ₂ will yield higher exposure limits. TWA value 20 millions of particles per cubic foot of air ;
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Advice on system design:

It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to

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prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Use only appropriately classified electrical equipment and powered industrial trucks.

Personal protective equipment

Respiratory protection:

Wear respiratory protection if ventilation is inadequate.

Hand protection:

Chemical resistant protective gloves, Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection:

Safety glasses with side-shields.

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. head protection, apron, protective boots, chemical-protection suit.

General safety and hygiene measures:

Avoid inhalation of dusts. Wearing of closed work clothing is required additionally to the stated personal protection equipment. Avoid exposure - obtain special instructions before use. Handle in accordance with good building materials hygiene and safety practice. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. At the end of the shift the skin should be cleaned and skin-care agents applied. Gloves must be inspected regularly and prior to each use. Replace if necessary (e.g. pinhole leaks).

9. Physical and Chemical Properties

Form:	powder	
Odour:	characteristic	
Odour threshold:		No applicable information available.
Colour:	Yellowish to brownish	
pH value:	approx. 5.5 - 8.5	(20 %(m), 20 °C)
Melting temperature:		The substance / product decomposes therefore not determined.
boiling temperature:		not applicable
Sublimation point:		No applicable information available.
Autoignition:	approx. > 155 °C	
Vapour pressure:		The product has not been tested.
Density:		not applicable
Relative density:		No applicable information available.
Bulk density:	approx. 300 - 600 kg/m ³	
Vapour density:		The product is a non-volatile solid.
Self-ignition temperature:	200 °C	(VDI 2263, sheet 1, 1.3) Data for powdery solid.
	410 °C	(VDI 2263, sheet 1, 2.6) Data for powdery solid.
	155 °C	(VDI 2263, sheet 1, 1.4.2) Data for powdery solid. No self ignition was observed up to the specified temperature.
Thermal decomposition:	> 180 °C	
	No decomposition if stored and handled as prescribed/indicated.	
Viscosity, dynamic:		not applicable, the product is a solid

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Viscosity, kinematic:	No applicable information available.
Solubility in water:	soluble
Miscibility with water:	not applicable
Solubility (quantitative):	No applicable information available.
Solubility (qualitative):	No applicable information available.
Evaporation rate:	The product is a non-volatile solid.
Other Information:	If necessary, information on other physical and chemical parameters is indicated in this section.

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Minimum ignition energy:

30 - 100 mJ, Inductivity: 1 mH, Grain size distribution: < 250 µm

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

Conditions to avoid

See MSDS section 7 - Handling and storage.

Incompatible materials

strong acids, strong bases, strong oxidizing agents, strong reducing agents

Hazardous decomposition products

Decomposition products:

No hazardous decomposition products if stored and handled as prescribed/indicated.

Thermal decomposition:

> 180 °C

No decomposition if stored and handled as prescribed/indicated.

11. Toxicological information

Primary routes of exposure

Routes of entry for solids and liquids are ingestion and inhalation, but may include eye or skin contact. Routes of entry for gases include inhalation and eye contact. Skin contact may be a route of entry for liquefied gases.

Acute Toxicity/Effects

Acute toxicity

Assessment of acute toxicity: Virtually nontoxic after a single ingestion. Based on available Data, the classification criteria are not met.

Oral

No applicable information available.

Inhalation

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No applicable information available.

Dermal

No applicable information available.

Irritation / corrosion

Assessment of irritating effects: No irritation is expected under intended use and appropriate handling. Based on available Data, the classification criteria are not met.

Sensitization

Assessment of sensitization: Based on available Data, the classification criteria are not met.

Chronic Toxicity/Effects

Repeated dose toxicity

Assessment of repeated dose toxicity: No reliable data was available concerning repeated dose toxicity. Based on available Data, the classification criteria are not met.

Genetic toxicity

Assessment of mutagenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Reproductive toxicity

Assessment of reproduction toxicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Teratogenicity

Assessment of teratogenicity: The chemical structure does not suggest a specific alert for such an effect. Based on available Data, the classification criteria are not met.

Other Information

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses. The product has not been tested. The statements on toxicology have been derived from the properties of the individual components.

Symptoms of Exposure

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11.

12. Ecological Information

Toxicity

Aquatic toxicity

Assessment of aquatic toxicity:

Based on available Data, the classification criteria are not met. There is a high probability that the product is not acutely harmful to aquatic organisms.

Persistence and degradability

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Assessment biodegradation and elimination (H₂O)

The product is partially biodegradable. Significant residues will remain. The product has not been tested. The statement has been derived from the properties of the individual components.

Bioaccumulative potential

Assessment bioaccumulation potential

Discharge into the environment must be avoided.

Mobility in soil

Assessment transport between environmental compartments

No data available.

Additional information

The product contains:

Because of the manufacturing process the product does not contain heavy metals.

Other ecotoxicological advice:

Do not discharge product into the environment without control. The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal considerations

Waste disposal of substance:

Dispose of in accordance with local authority regulations. Do not discharge into drains/surface waters/groundwater.

Container disposal:

Contaminated packaging should be emptied as far as possible; then it can be passed on for recycling after being thoroughly cleaned.

14. Transport Information

Land transport

USDOT

Not classified as a dangerous good under transport regulations

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

15. Regulatory Information

Federal Regulations

Registration status:

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Chemical TSCA, US released / listed

EPCRA 311/312 (Hazard categories): Fire (Combustible Dust);

State regulations

State RTK

MA, NJ, PA

CAS Number

7631-86-9

Chemical name

Silicon dioxide

NFPA Hazard codes:

Health : 1 Fire: 1 Reactivity: 0 Special:

HMIS III rating

Health: 1 Flammability: 1 Physical hazard:0

16. Other Information

SDS Prepared by:

BASF NA Product Regulations

SDS Prepared on: 2015/01/20

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