

WHIT TOU WILL HEED







Corner Mold



Sand

Melamine



Oxide Pigment

Portland Cement



Superplasticizer



Measuring Container



Mold Release



Vibration Table



Release Sprayer





Clamps





Mixer



Create a 90 Degree Backboard out of Melamine

This will support your corner mold, and create a properly shaped brick.



You can use either 1 part cement-2 parts sand (DIY friendly) or

1 part cement- 3 parts sand (contractor friendly)

PIO TOP

DOD THE SOMD FROM

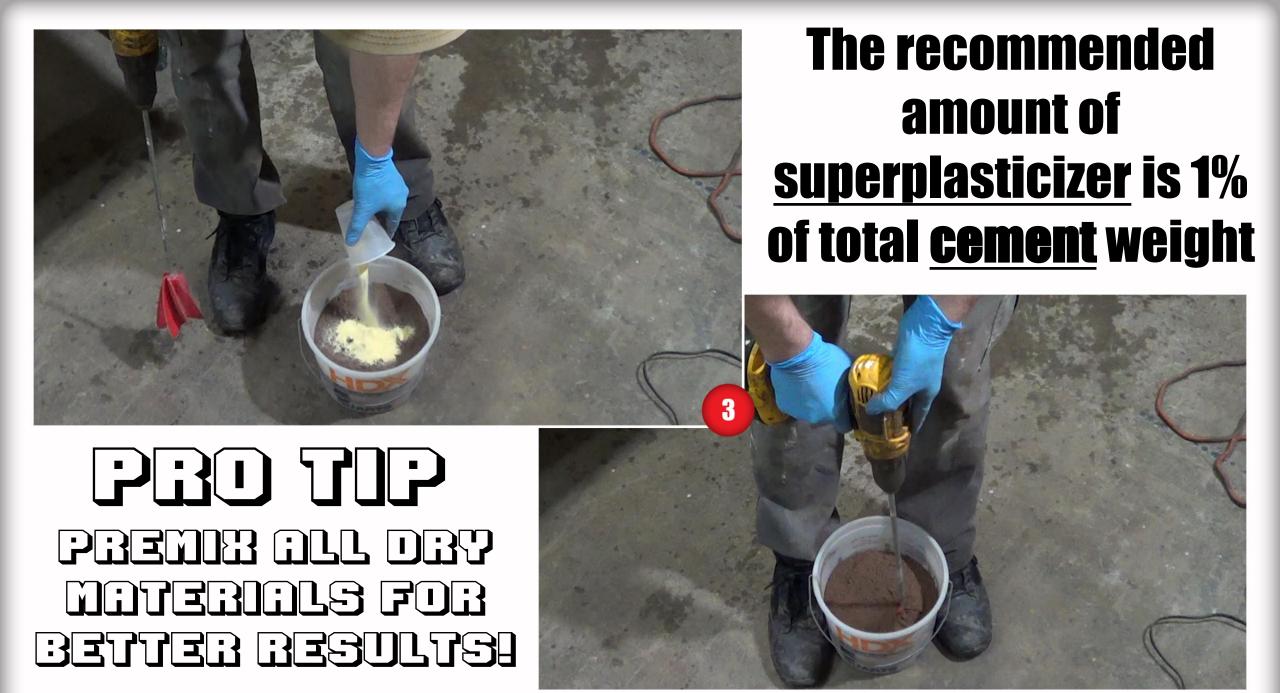
SO YOUR CEMENT

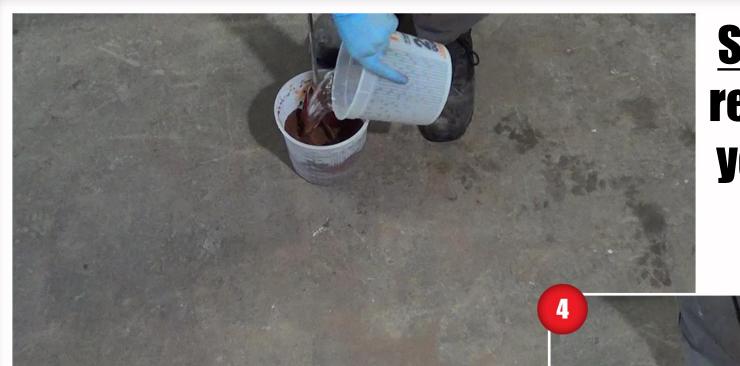
DOES NOT STICK TO

THE BOTTOM OF YOUR

RICHRET







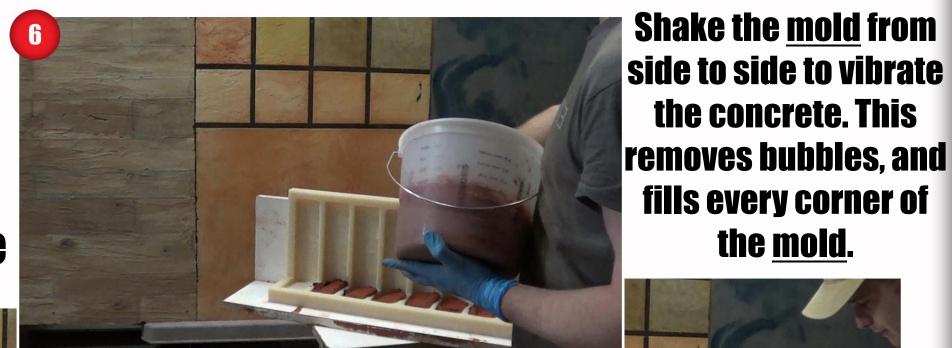
Superplasticizer is used to reduce the amount of water you use, which makes your concrete stronger

Recommended water dosage-

20%-30% of total cement weight



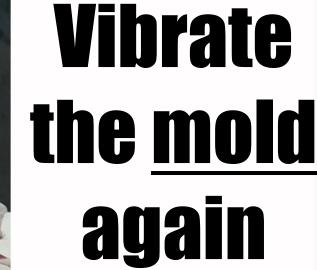
Pour the mix into one side of your mold, and scrape off the excess concrete



<u>Vibration Tables</u> make a contractors job much easier! You can even make your own! <u>Watch the video here</u>



Clamp a piece of general melamine onto the mold and fill the gap with more concrete





Flip the <u>mold</u> over when the concrete is no longer flowing, and wont spill out. Fill the other side of the mold with concrete



Tap the concrete instead of vibrating the whole <u>mold</u> to prevent spillage.
Then remove excess concrete.





