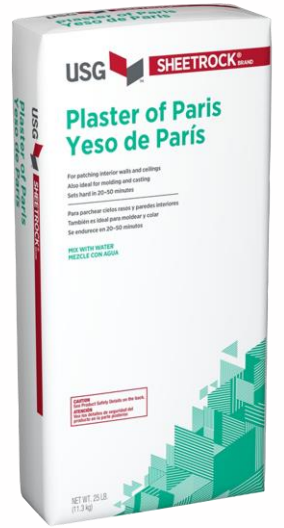


# How To Cast Artificial Stone With Plaster Of Paris



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# There are 2 ways of mixing plaster

## Mechanical



- **Faster Mixing**
- **Long Work Time**
- **Long Demold Time**

## By Hand

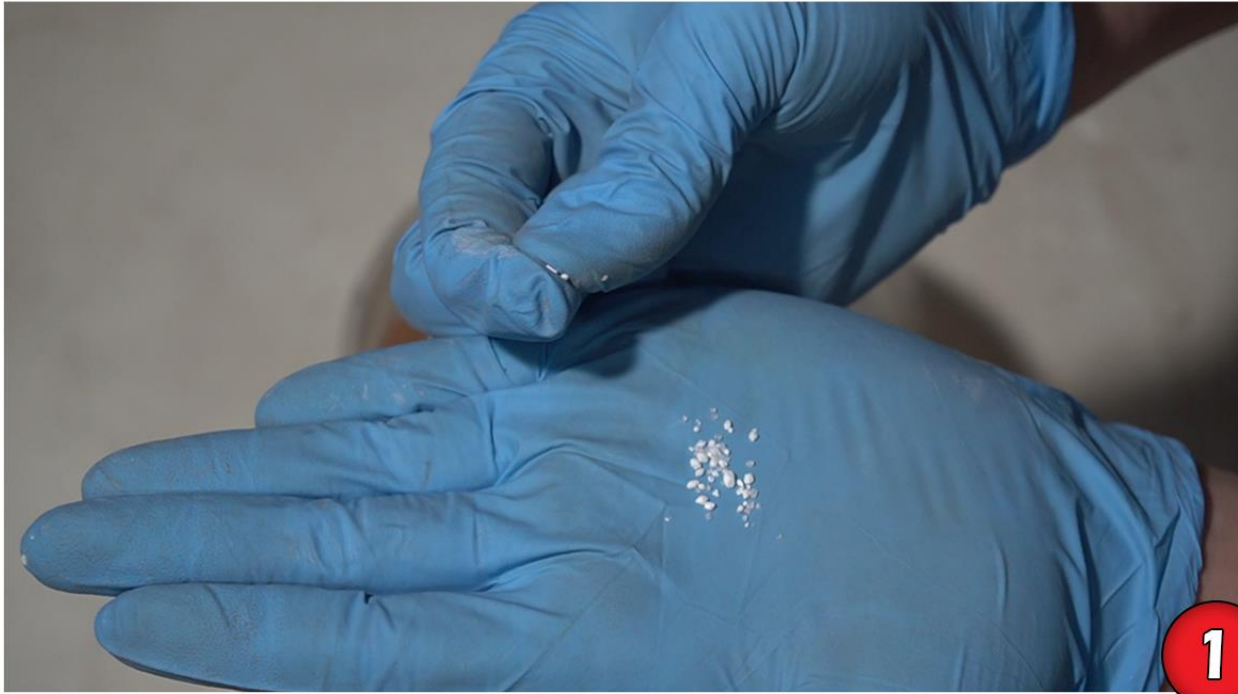


- **Longer Mixing**
- **Long Work Time**
- **Short Demold Time  
(30 min)**

# Mechanical Method:







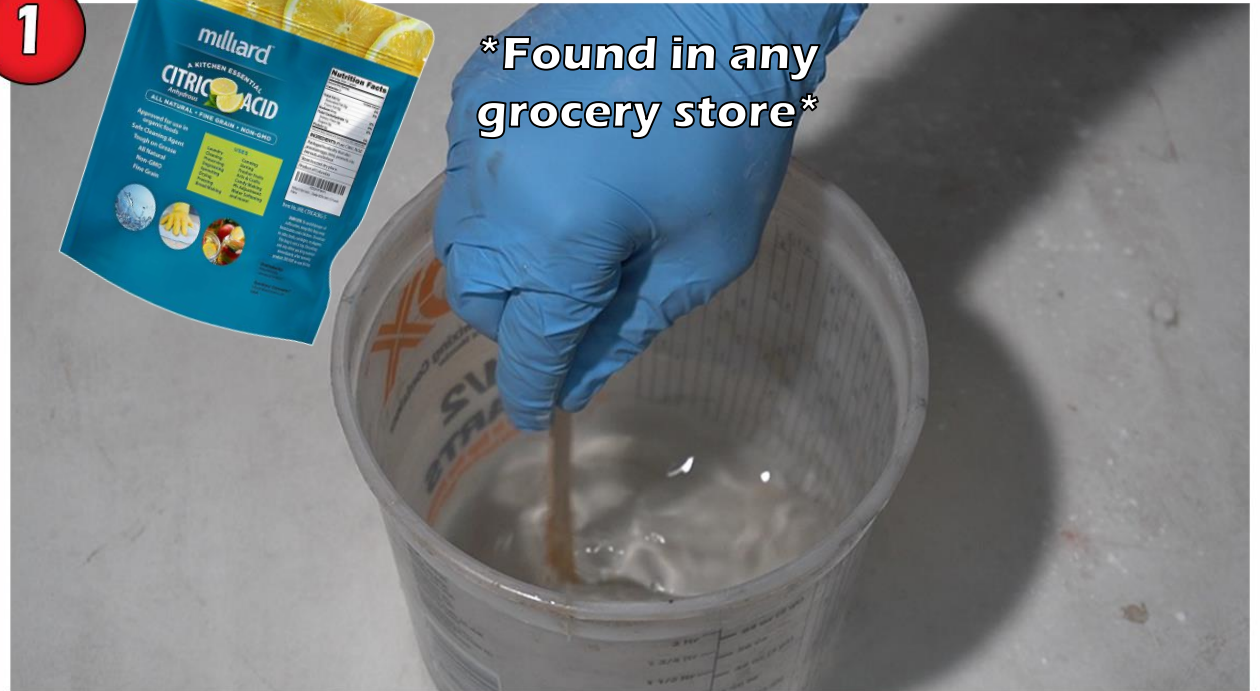
1

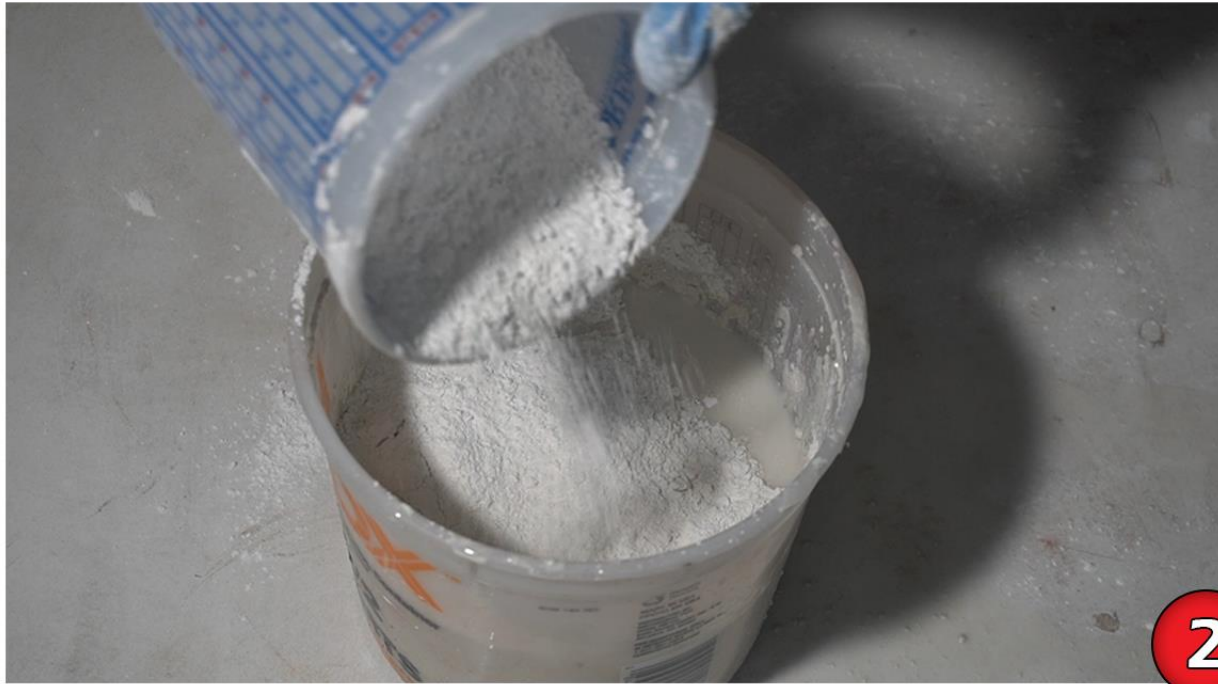
**First, we need to mix some citric acid into the water**

**If you don't use citric acid while mixing mechanically, the plaster will cure before you are even done mixing. Use only small amounts, and be sure to do a test before casting to know exactly how much you will need**



**\*Found in any grocery store\***

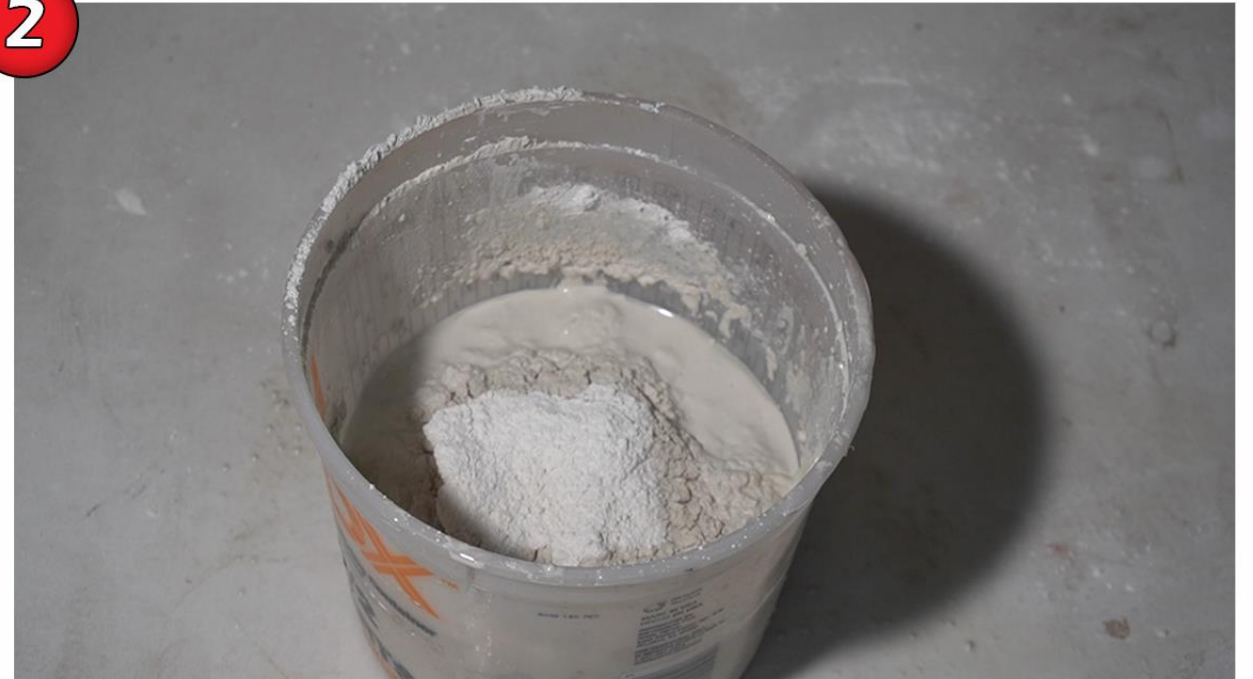




2

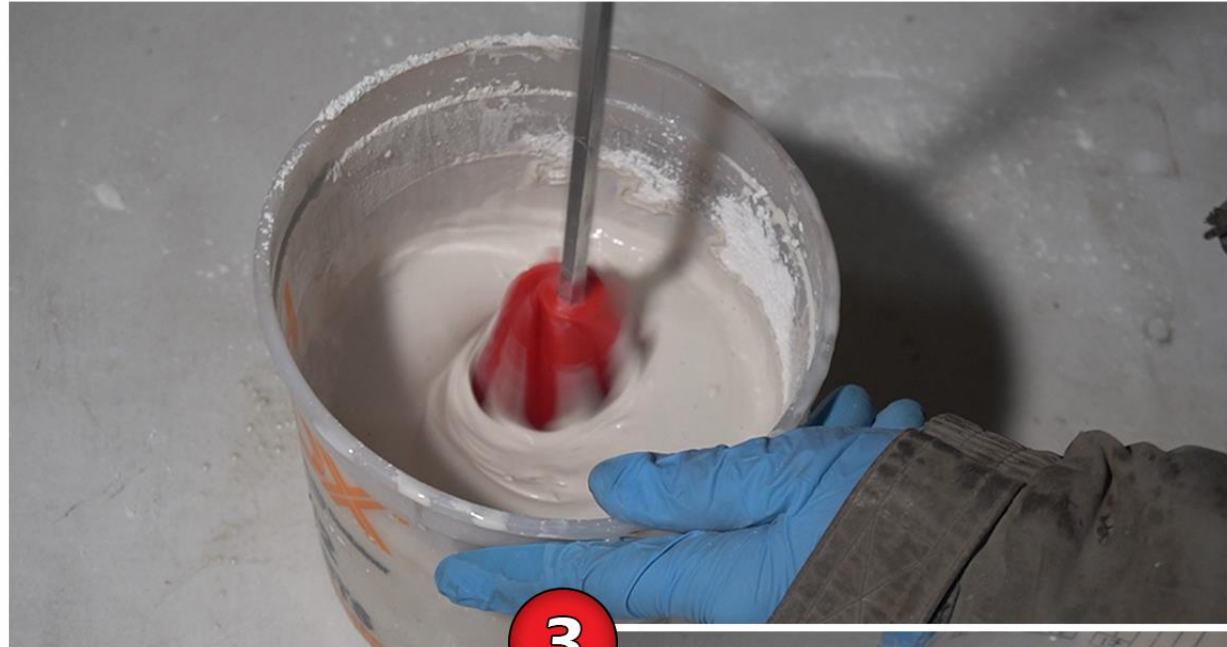
**Once mixed, pour the plaster into your water until you get a mountain peak sticking out of the water**

**Let the water saturate the plaster so that most of it is wet. This will not make it cure**





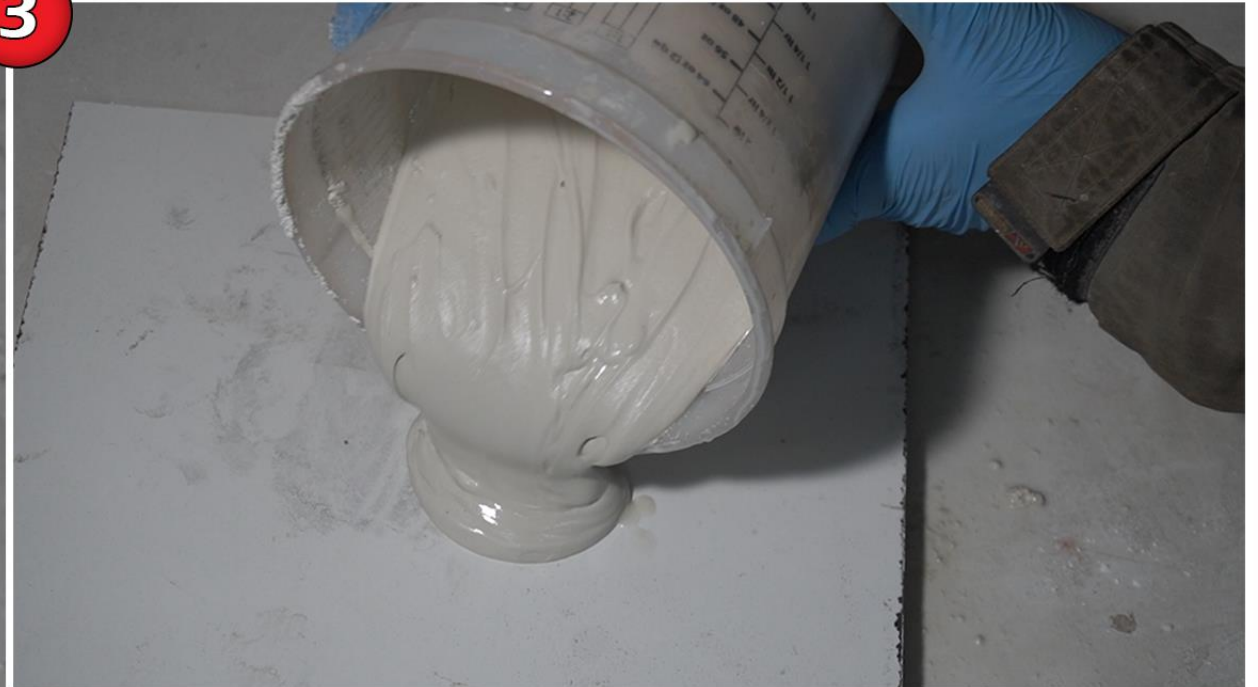
**Use the mixer to mix the plaster**



**You can now pour the plaster. The more citric acid you used, the longer you'll wait to demold**



**3**





# Hand Mixing Method



1

**\*Optional\***



**Mix oxide  
pigments into the  
water to color  
your plaster**





**Pour your plaster into the water and leave a peak sticking out of the water**



**Let the water saturate the plaster. This will not make it cure**

2





**While it is saturating,  
take the time to color  
the mold with oxide  
pigments mixed with  
water**

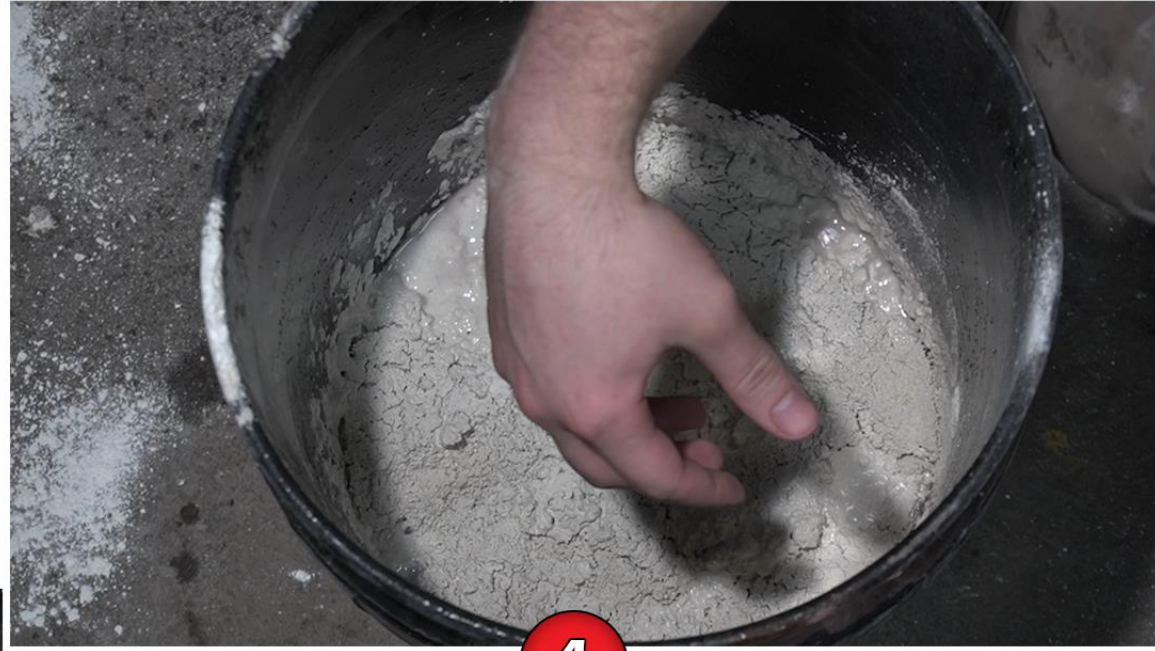
## **PRO TIP**

**While casting plaster,  
you don't need to use  
a release agent!**





**After it is fully saturated, mix it with your hand**



**Do not make fast movements, mix it slowly to make sure the plaster wont cure too fast**



4





**Pour the  
plaster  
into your  
mold**

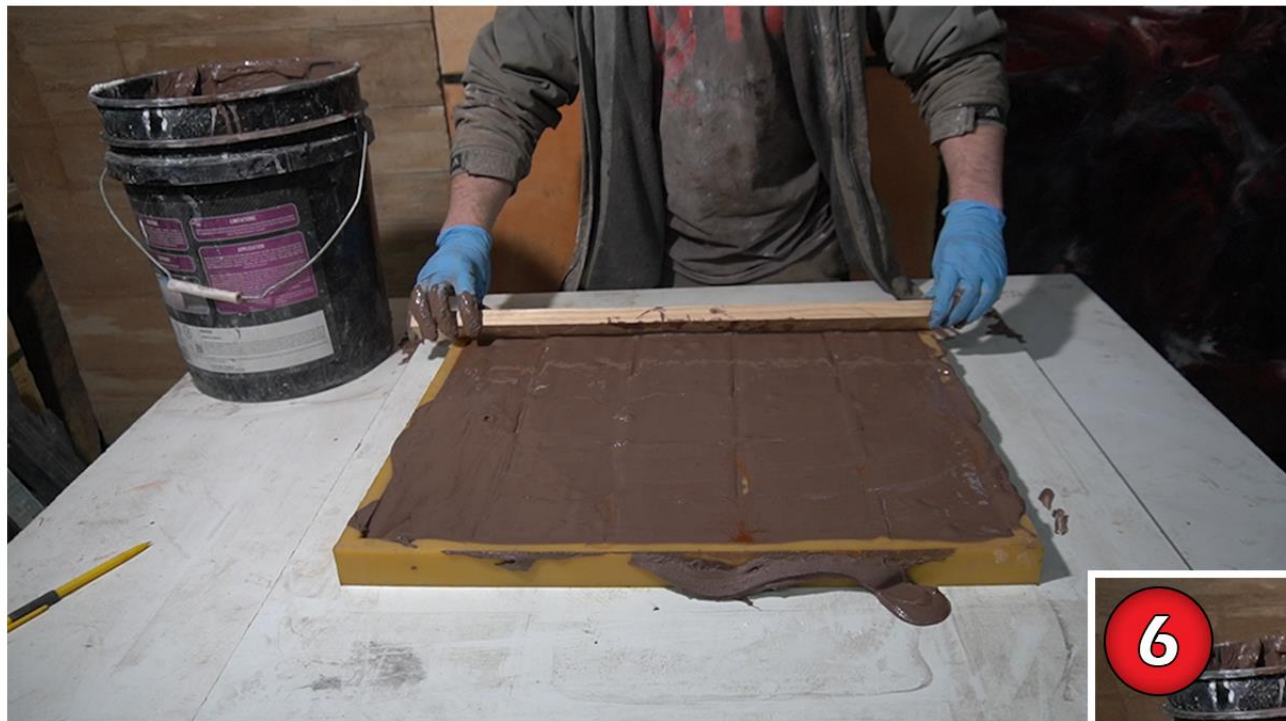


**Shake the  
mold from side  
to side to  
remove air  
bubbles from  
the surface of  
your mold**

**5**







**After shaking the mold, remove all the excess plaster**

**If you don't do this, the bottom of your stones won't be level, and they will come out in one big chunk**







**After half  
an hour,  
you are  
able to  
demold**



**Even though  
you can demold  
it, be careful  
because it is still  
not at its full  
strength**



**Be sure to vertically dry  
these stones for at least 7  
days before installing them  
to a wall**



[Watch The Full Video Here](#)

# Quick & Easy



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